

3/22/24

Dear Lee's Summit City Council Members,

On behalf of the neighbors in south Lee's Summit, and specifically the property owners of Hackamore Drive, Belmont Farms, Saddlebrook and Doc Henry area, we are sharing the enclosed signed and notarized petitions of protest for the proposed land development at 325 SE M 150 HWY, Lee's Summit, MO 64082. On these petitions, you'll find that while our individual reasons may vary, we are universally united in our opposition to it. In every regard, we believe that this proposed development will negatively affect the property owner's investments *and* quality of life in our neighborhood.

As we understand it, Ward Development is seeking a change in zoning for the parcel of land in question, in order to build exclusively multi-family/high-density housing. This proposal could house upwards of 3,000 people in a very small plot of land with existing traffic constraints. These dwellings would be 100% rental properties, which we believe is nothing more than corporate greed at the expense of the community.

As city council members, you were elected by us to represent the citizens of Lee's Summit. While we can appreciate that being a good steward of our city means supporting business development and growth, it doesn't mean that business development overrides what is good for the citizens and property owners. Your obligation is to make decisions that have both long and short-term benefits for everyone involved.

With that in mind, we do not see any short or long-term benefits to this proposed development. Further, our neighborhood coalition would be negatively affected in every way should this rezoning be granted and development proceed as proposed. The land owner will benefit, Ward Development will benefit, the engineering group will benefit, the real estate group will benefit, etc. By contrast, the neighbors adjacent to the property are the only ones who will not only NOT benefit, but suffer. Under the proposed development, the affected communities can expect:

- Decreased property values
 - Research and practical observance shows that when high-density communities are added to residential zones, the value of the single-family homes plummet.
- Increased traffic issues
 - There are already major traffic problems surrounding this area of 150, leading into Greenwood. With a full occupancy of people in this proposed community, it will be impossible to regulate the traffic flow without major impact to not just the Belmont Farms and Saddlebrook Communities, but

few years (for massive profit), who are even more removed from the needs of the community.

We fully recognize that businesses have a right to grow and develop, but not at the expense of the citizens and homeowners. Our needs and voices matter, and we appreciate your attention to our concerns. We respectfully request that no changes be made to the zoning of the space in question, and that current property owners be given the same support and consideration as business development. Our community is deserving of responsible growth.

Respectfully,
Belmont Farms Homeowners Coalition



CITY OF LEE'S SUMMIT, MO
RECEIVED IN THE OFFICE OF THE
CITY CLERK

DATE: 3-22-2024
TIME: 11:21 am
SIGNED: Stacy Lembarde

PROTEST TO APPLICATION

Russell Simmons, as owner of the real property
(print or type name of person signing protest)

4155 S.E. Paddock Circle, hereby protests the
(address or legal description of person signing protest)

325 SE M150 HWY, Lee's Summit, MO 64082 for the property
(rezoning, special use permit, or preliminary development plan)

described in Application # PL2024025

Residential Rezoning and Preliminary Development Plan
(description of application)

for the following reasons:

Does Not Adhere to current Zoning Standards

Signatures: Russell E Simmons

State of Missouri
County of Jackson

On this 19th day of March in the year 2024, before me,

Dean Nuttall (notary name), a Notary Public in and for said state,

personally appeared Russell Simmons (individual(s) name),

known to me to be the person(s) who executed this protest, and acknowledged to me that he/she executed the same for the purposes therein stated.

Subscribed to and sworn by me this 19th day of March, 2024.

Dean Nuttall
Notary Public

My Commission Expires:
August 14, 2026



PROTEST TO APPLICATION

Cheryl L. Leperste & David R. Leperste, as owner of the real property
(print or type name of person signing protest)

260 SE Hackamore, hereby protests the
(address or legal description of person signing protest)

Ovation - Residential Mixed-Use Development rezoning & preliminary development for the property
(rezoning, special use permit, or preliminary development plan)

described in Application #PL2024025, 80-acre Residential Mixed Development, 130 Duplex units, 296 4-plex units, 300 multifamily apartment Residential Rezoning with Preliminary Development Plan
(description of application)

for the following reasons:

- Crime
- property values lower
- traffic
- drainage

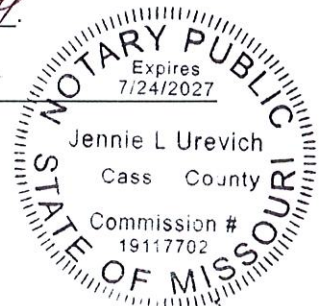
Signatures: Cheryl Leperste
David R Leperste

State of Missouri
County of Jackson

On this 19 day of MARCH in the year 2024, before me,
JENNIE UREVICH (notary name), a Notary Public in and for said state,
personally appeared CHERYL LEPERSTE & DAVID LEPERSTE (individual(s) name),
known to me to be the person(s) who executed this protest, and acknowledged to me that
he/she executed the same for the purposes therein stated.

Subscribed to and sworn by me this 19 day of MARCH, 2024.
Jennie Urevich
Notary Public

My Commission Expires:
7/24/2027



PROTEST TO APPLICATION

Timothy J and Brigitte A, as owner of the real property
(print or type name of person signing protest)

204 SE Hackamore Drive, hereby protests the
(address or legal description of person signing protest)

Ovation - Residential Mixed-Use Development rezoning & preliminary development for the property
(rezoning, special use permit, or preliminary development plan)

described in Application #PL2024025, 80-acre Residential Mixed Development, 130 Duplex units,
296 4-plex units, 300 multifamily apartment Residential Rezoning with Preliminary Development Plan
(description of application)

for the following reasons:

Infrastructure on I50 corridor is not ready for high
density units. Drainage issues, LSR 7 schools / buses
cannot handle, loss of quality of life, traffic
& intersections already dangerous, potential crime,
property values declining, more littering

Signatures: [Signature]
Brigitte A. A.

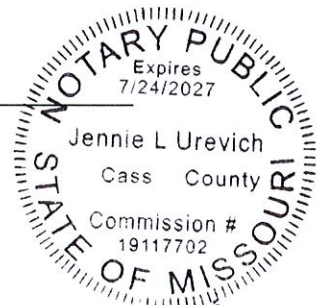
State of Missouri
County of Jackson

On this 19 day of MARCH in the year 2024, before me,
JENNIE UREVICH (notary name), a Notary Public in and for said state,
personally appeared Timothy & Brigitte A (individual(s) name),
known to me to be the person(s) who executed this protest, and acknowledged to me that
he/she executed the same for the purposes therein stated.

Subscribed to and sworn by me this 19 day of MARCH, 2024.

[Signature]
Notary Public

My Commission Expires:
7/24/2027



PROTEST TO APPLICATION

Lawrence + Mary Lampton, as owner of the real property
(print or type name of person signing protest)

308 SE HACKAMORE DRIVE, hereby protests the
(address or legal description of person signing protest)

Ovation - Residential Mixed-Use Development rezoning & preliminary development for the property
(rezoning, special use permit, or preliminary development plan)

described in Application #PL2024025, 80-acre Residential Mixed Development, 130 Duplex units, 296 4-plex units, 300 multifamily apartment Residential Rezoning with Preliminary Development Plan
(description of application)

for the following reasons:

Traffic, school/crowding, crime,
Noise

Signatures: Lawrence Lampton
Mary Lampton

State of Missouri
County of Jackson

On this 19th day of MARCH in the year 2024, before me,
Jennie Urevich (notary name), a Notary Public in and for said state,
personally appeared Lawrence + Mary Lampton (individual(s) name),
known to me to be the person(s) who executed this protest, and acknowledged to me that
he/she executed the same for the purposes therein stated.

Subscribed to and sworn by me this 19 day of MARCH, 2024

Jennie Urevich
Notary Public

My Commission Expires:
7/24/2027



PROTEST TO APPLICATION

Stephen & Brenda Schaefer, as owner of the real property
(print or type name of person signing protest)

212 SE Hackamore Dr. LS, MO 64083 hereby protests the
(address or legal description of person signing protest)

Ovation - Residential Mixed-Use Development rezoning & preliminary development for the property
(rezoning, special use permit, or preliminary development plan)

described in Application #PL2024025, 80-acre Residential Mixed Development, 130 Duplex units,
296 4-plex units, 300 multifamily apartment Residential Rezoning with Preliminary Development Plan
(description of application)

for the following reasons:

- Reduction in our property values
- over crowding in schools
- increased crime rate

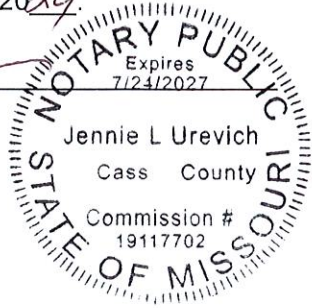
Signatures Steph & Brenda
Schaefer

State of Missouri
County of Jackson

On this 19 day of March in the year 2024, before me,
JENNIE UREVICH (notary name), a Notary Public in and for said state,
personally appeared STEPHEN & BRENDA SCHAEFER (individual(s) name),
known to me to be the person(s) who executed this protest, and acknowledged to me that
he/she executed the same for the purposes therein stated.

Subscribed to and sworn by me this 19 day of MARCH, 2024.

Jennie U
Notary Public
My Commission Expires:
7/24/2027



PROTEST TO APPLICATION

Coume Rhodes, as owner of the real property
(print or type name of person signing protest)

²²⁰
220 - S.E. Hackamore Dr. L.S. MO 64082, hereby protests the
(address or legal description of person signing protest)

Ovation - Residential Mixed-Use Development rezoning & preliminary development for the property
(rezoning, special use permit, or preliminary development plan)

described in Application #PL2024025, 80-acre Residential Mixed Development, 130 Duplex units,
296 4-plex units, 300 multifamily apartment Residential Rezoning with Preliminary Development Plan
(description of application)

for the following reasons:

traffic - lower property values - crowded
Schools - too close to residential homes

Signatures: Coume Rhodes

State of Missouri
County of Jackson

On this 19 day of MARCH in the year 2024, before me,

JENNIE UREVICH (notary name), a Notary Public in and for said state,

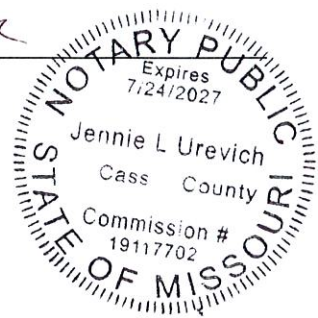
personally appeared COUME RHODES (individual(s) name),

known to me to be the person(s) who executed this protest, and acknowledged to me that
he/she executed the same for the purposes therein stated.

Subscribed to and sworn by me this 19 day of MARCH, 2024.

Jennie Urevich
Notary Public

My Commission Expires:
7/24/2027



PROTEST TO APPLICATION

Roy Rhodes

_____, as owner of the real property
(print or type name of person signing protest)

220 SE Hackamore Dr, L3, Mo 64082

_____, hereby protests the
(address or legal description of person signing protest)

Ovation - Residential Mixed-Use Development rezoning & preliminary development for the property
(rezoning, special use permit, or preliminary development plan)

described in Application #PL2024025, 80-acre Residential Mixed Development, 130 Duplex units,
296 4-plex units, 300 multifamily apartment Residential Rezoning with Preliminary Development Plan
(description of application)

for the following reasons:

- Traffic
- Schools
- Property Value
- To Close to rentals

Signatures: *Roy Rhodes*

State of Missouri
County of Jackson

On this 19 day of March in the year 2024, before me,

Jennie Urevich (notary name), a Notary Public in and for said state,

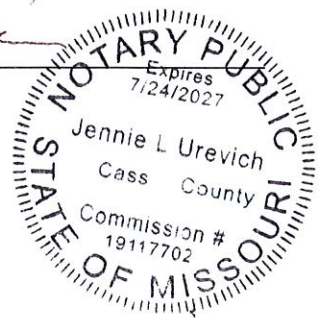
personally appeared Roy Rhodes (individual(s) name),

known to me to be the person(s) who executed this protest, and acknowledged to me that he/she executed the same for the purposes therein stated.

Subscribed to and sworn by me this 19 day of March, 2024.

Jennie Urevich
Notary Public

My Commission Expires:
7/24/2027



PROTEST TO APPLICATION

JOHN M. REDDIS

, as owner of the real property
(print or type name of person signing protest)

300 S.E. HACKAMORE DR. LESS SUMMIT No. 64082

, hereby protests the
(address or legal description of person signing protest)

Ovation - Residential Mixed-Use Development rezoning & preliminary development for the property
(rezoning, special use permit, or preliminary development plan)

described in Application #PL2024025, 80-acre Residential Mixed Development, 130 Duplex units,
296 4-plex units, 300 multifamily apartment Residential Rezoning with Preliminary Development Plan
(description of application)

for the following reasons:

WILL LOWER MY PROPERTY VALUE
WILL CREATE MUCH MORE TRAFFIC
BY MY HOUSE

Signatures:

John M. Reddis

State of Missouri
County of Jackson

On this 19 day of MARCH in the year 2024, before me,

JENNIE UREVICH (notary name), a Notary Public in and for said state,

personally appeared JOHN REDDIS (individual(s) name),

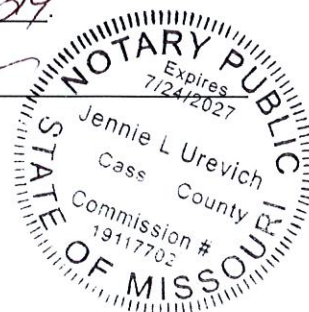
known to me to be the person(s) who executed this protest, and acknowledged to me that he/she executed the same for the purposes therein stated.

Subscribed to and sworn by me this 19 day of MARCH, 2024.

Jennie Urevich
Notary Public

My Commission Expires:

7/24/2027



PROTEST TO APPLICATION

Carol Super / FRANK SUPER as owner of the real property
(print or type name of person signing protest)

304 SE Hackamore Dr L.S. Mo 64082, hereby protests the
(address or legal description of person signing protest)

Ovation - Residential Mixed-Use Development rezoning & preliminary development for the property
(rezoning, special use permit, or preliminary development plan)

described in Application #PL2024025, 80-acre Residential Mixed Development, 130 Duplex units,
296 4-plex units, 300 multifamily apartment Residential Rezoning with Preliminary Development Plan
(description of application)

for the following reasons:

This will increase traffic, causing congestion, ^{much} ~~lower~~ ^{LOWER} ~~lower~~
our property values, create possibility of flooding,
in time possibly creating more crime,
Development of this will destroy trees which
we need NO MORE THAN EVER! Animals will
lose their habitats and I've have seen
this over & over
in L.S. for years

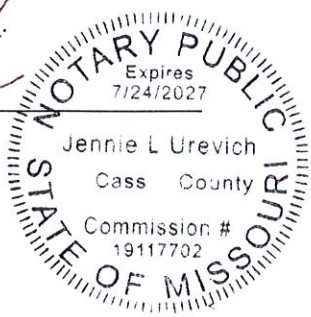
Signatures: Carol Super
Frank Super

State of Missouri
County of Jackson

On this 19 day of MARCH in the year 2024, before me,
JENNIE UREVICH (notary name), a Notary Public in and for said state,
personally appeared CAROL FRANK SUPER (individual(s) name),
known to me to be the person(s) who executed this protest, and acknowledged to me that
he/she executed the same for the purposes therein stated.

Subscribed to and sworn by me this 19 day of MARCH, 2024.
Jennie Urevich
Notary Public

My Commission Expires:
7/24/2027



Handwritten note: Hwy 150 is already congested!

PROTEST TO APPLICATION

Jeff and Michelle Woods, as owner of the real property
(print or type name of person signing protest)

308 SE Hackamore Dr
Lees Summit, MO 64082, hereby protests the
(address or legal description of person signing protest)

Ovation - Residential Mixed-Use Development rezoning & preliminary development for the property
(rezoning, special use permit, or preliminary development plan)

described in Application #PL2024025, 80-acre Residential Mixed Development, 130 Duplex units,
296 4-plex units, 300 multifamily apartment Residential Rezoning with Preliminary Development Plan
(description of application)

for the following reasons:

Too Close to our property, density per acre too high,
Significant traffic increase, probable impact on
Value of our home, adverse view from rear, possible
drainage issues, proposed rentals don't fit current
neighborhood make up

Signatures: Michelle Woods
[Signature]

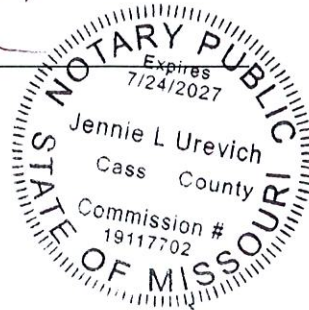
State of Missouri
County of Jackson

On this 19 day of MARCH in the year 2024, before me,
JENNIE UREVICH (notary name), a Notary Public in and for said state,
personally appeared JEFF & MICHELLE WOODS (individual(s) name),
known to me to be the person(s) who executed this protest, and acknowledged to me that
he/she executed the same for the purposes therein stated.

Subscribed to and sworn by me this 19 day of MARCH, 2024.

[Signature]
Notary Public

My Commission Expires:
7/24/2027



PROTEST TO APPLICATION

James and Krystin Ryan, as owner of the real property
(print or type name of person signing protest)

312 SE HACKamore DR Lees Summit MO 64082, hereby protests the
(address or legal description of person signing protest)

Ovation - Residential Mixed-Use Development rezoning & preliminary development for the property
(rezoning, special use permit, or preliminary development plan)

described in Application #PL2024025, 80-acre Residential Mixed Development, 130 Duplex units, 296 4-plex units, 300 multifamily apartment Residential Rezoning with Preliminary Development Plan
(description of application)

for the following reasons:

- Crime Density per acre too high
- School over-crowding Compared view
- Traffic Noise & visual pollution
- WATER RUNOFF
- Lower Property VALUE

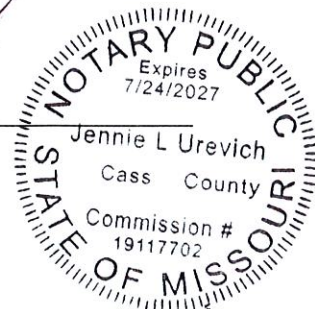
Signatures: James M Ryan
Krystin L Ryan

State of Missouri
County of Jackson

On this 19 day of MARCH in the year 2024, before me,
JENNIE UREVICH (notary name), a Notary Public in and for said state,
personally appeared JAMES & KRISTIN RYAN (individual(s) name),
known to me to be the person(s) who executed this protest, and acknowledged to me that
he/she executed the same for the purposes therein stated.

Subscribed to and sworn by me this 19 day of MARCH, 2024.
Jennie L Urevich
Notary Public

My Commission Expires:
7/24/2027



PROTEST TO APPLICATION

Karen & Dirk Thompson, as owner of the real property
(print or type name of person signing protest)

316 SE Hackamore Drive, Lees Summit, MO 64082 hereby protests the
(address or legal description of person signing protest)

Ovation - Residential Mixed-Use Development rezoning & preliminary development for the property
(rezoning, special use permit, or preliminary development plan)

described in Application #PL2024025, 80-acre Residential Mixed Development, 130 Duplex units,
296 4-plex units, 300 multifamily apartment Residential Rezoning with Preliminary Development Plan
(description of application)

for the following reasons:

Drainage issues, property value reduction, housing
type is different than current neighborhood, traffic
issues, noise & visual pollution, loss of quality
of life, potential crime.

Signatures: Karen Thompson
Thompson

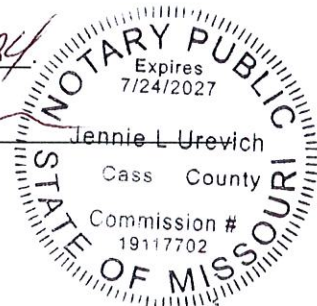
State of Missouri
County of Jackson

On this 19 day of MARCH in the year 2024, before me,
Jennie L Urevich (notary name), a Notary Public in and for said state,
personally appeared KAREN & DIRK THOMPSON (individual(s) name),
known to me to be the person(s) who executed this protest, and acknowledged to me that
he/she executed the same for the purposes therein stated.

Subscribed to and sworn by me this 19 day of MARCH, 2024.

Jennie L Urevich
Notary Public

My Commission Expires:
7/24/2027



PROTEST TO APPLICATION

INDERJIT KAUR MAJARA, as owner of the real property
(print or type name of person signing protest)

400 SE HACKAMORE DRIVE, LEE'S SUMMIT, MO 64082, hereby protests the
(address or legal description of person signing protest)

Ovation - Residential Mixed-Use Development rezoning & preliminary development for the property
(rezoning, special use permit, or preliminary development plan)

described in Application #PL2024025, 80-acre Residential Mixed Development, 130 Duplex units, 296 4-plex units, 300 multifamily apartment Residential Rezoning with Preliminary Development Plan
(description of application)

for the following reasons:

The rezoning is in appropriate for the land.
① Reduction in our property values. ② Roads & intersections not ready for high density developments. ③ Stormwater drainage effects on neighboring communities. ④ Proposed rentals do NOT fit current neighborhood make up. ⑤ High density units could cause overcrowding of existing schools. ⑥ Loss of Quality of life. ⑦ Potential increase in crime.

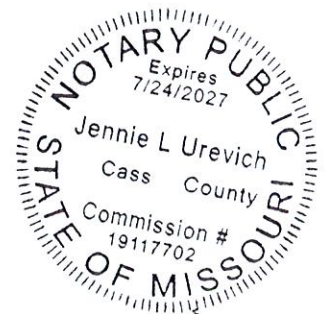
Signatures: Indejit Kaur Majara.

State of Missouri
County of Jackson

On this 30 day of MARCH in the year 2024, before me,
JENNIE L UREVICH (notary name), a Notary Public in and for said state,
personally appeared INDERJIT MAJARA (individual(s) name),
known to me to be the person(s) who executed this protest, and acknowledged to me that
he/she executed the same for the purposes therein stated.

Subscribed to and sworn by me this 30 day of MARCH, 2024.
Jennie L Urevich
Notary Public

My Commission Expires:
7/24/2027



PROTEST TO APPLICATION

Kenneth & Karen Stolfus, as owner of the real property
(print or type name of person signing protest)

3890 Doc. Henry Rd, hereby protests the
(address or legal description of person signing protest)

Ovation - Residential Mixed-Use Development rezoning & preliminary development for the property
(rezoning, special use permit, or preliminary development plan)

described in Application #PL2024025, 80-acre Residential Mixed Development, 130 Duplex units,
296 4-plex units, 300 multifamily apartment Residential Rezoning with Preliminary Development Plan
(description of application)

for the following reasons:

We own an estate home,
this will be right up against
my property, causing excessive traffic,
Trespassing, trash. Not room
for all the kids that need school.

Signatures:

Kenneth Stolfus
Karen Stolfus

State of Missouri
County of Jackson

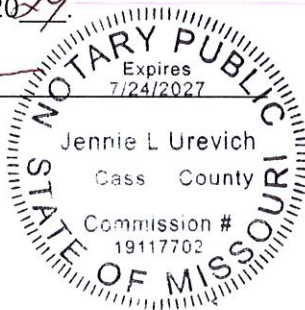
On this 19 day of March in the year 2024, before me,

Jennie Urevich (notary name), a Notary Public in and for said state,
personally appeared Kenneth & Karen Stolfus (individual(s) name),
known to me to be the person(s) who executed this protest, and acknowledged to me that
he/she executed the same for the purposes therein stated.

Subscribed to and sworn by me this 19 day of March, 2024.

Jennie Urevich
Notary Public

My Commission Expires:
7/24/2027



PROTEST TO APPLICATION

Jason Blake, as owner of the real property
(print or type name of person signing protest)

3900 SE Doc Henry RD., hereby protests the
(address or legal description of person signing protest)

Ovation - Residential Mixed-Use Development rezoning & preliminary development for the property
(rezoning, special use permit, or preliminary development plan)

described in Application #PL2024025, 80-acre Residential Mixed Development, 130 Duplex units,
296 4-plex units, 300 multifamily apartment Residential Rezoning with Preliminary Development Plan
(description of application)

for the following reasons:

Schools / Traffic

Signatures: Jason Blake

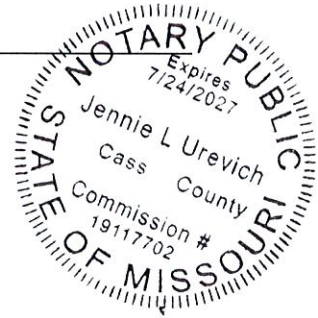
State of Missouri
County of Jackson

On this 19th day of March in the year 2024, before me,
JENNIE UREVICH (notary name), a Notary Public in and for said state,
personally appeared JASON BLAKE (individual(s) name),
known to me to be the person(s) who executed this protest, and acknowledged to me that
he/she executed the same for the purposes therein stated.

Subscribed to and sworn by me this 19 day of MARCH, 2024.
Jennie Urevich

Notary Public

My Commission Expires:
7/24/2027



PROTEST TO APPLICATION

Nicole Blake, as owner of the real property
(print or type name of person signing protest)

3900 SE Doe Henry Rd LS MO, hereby protests the
(address or legal description of person signing protest)

Ovation - Residential Mixed-Use Development rezoning & preliminary development for the property
(rezoning, special use permit, or preliminary development plan)

described in Application #PL2024025, 80-acre Residential Mixed Development, 130 Duplex units,
296 4-plex units, 300 multifamily apartment Residential Rezoning with Preliminary Development Plan
(description of application)

for the following reasons:

traffic, roads, schools

Signatures: [Signature]

State of Missouri
County of Jackson

On this 19 day of March in the year 2024, before me,

JENNIE UREVICH (notary name), a Notary Public in and for said state,

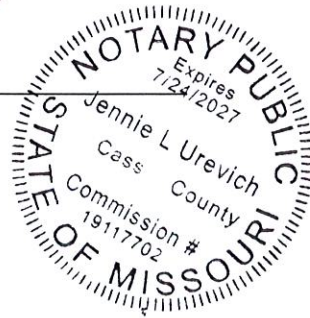
personally appeared NICOLE BLAKE (individual(s) name),

known to me to be the person(s) who executed this protest, and acknowledged to me that
he/she executed the same for the purposes therein stated.

Subscribed to and sworn by me this 19 day of March, 2024

[Signature]
Notary Public

My Commission Expires:
7/24/2027



PROTEST TO APPLICATION

Russ Bailey, as owner of the real property
(print or type name of person signing protest)

3950 Doc Henry Rd LSINO 64082, hereby protests the
(address or legal description of person signing protest)

Ovation - Residential Mixed-Use Development rezoning & preliminary development for the property
(rezoning, special use permit, or preliminary development plan)

described in Application #PL2024025, 80-acre Residential Mixed Development, 130 Duplex units,
296 4-plex units, 300 multifamily apartment Residential Rezoning with Preliminary Development Plan
(description of application)

for the following reasons:

rezoning is inappropriate for the
land

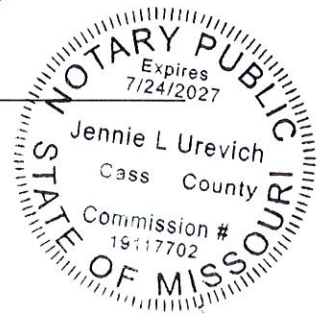
Signatures: Russ Bailey

State of Missouri
County of Jackson

On this 19 day of March in the year 2024, before me,
Jennie L Urevich (notary name), a Notary Public in and for said state,
personally appeared Russ Bailey (individual(s) name),
known to me to be the person(s) who executed this protest, and acknowledged to me that
he/she executed the same for the purposes therein stated.

Subscribed to and sworn by me this 19 day of March, 2024
Jennie L Urevich
Notary Public

My Commission Expires:
7/24/2027



PROTEST TO APPLICATION

Virginia Kaestner, as owner of the real property
(print or type name of person signing protest)

3990 SE Doc Henry Rd hsmo, hereby protests the
(address or legal description of person signing protest)

Ovation - Residential Mixed-Use Development rezoning & preliminary development for the property
(rezoning, special use permit, or preliminary development plan)

described in Application #PL2024025, 80-acre Residential Mixed Development, 130 Duplex units,
296 4-plex units, 300 multifamily apartment Residential Rezoning with Preliminary Development Plan
(description of application)

for the following reasons:

Signatures: Virginia Kaestner

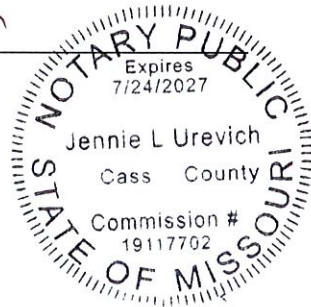
State of Missouri
County of Jackson

On this 19 day of March in the year 2024, before me,
Jennie L Urevich (notary name), a Notary Public in and for said state,
personally appeared Virginia Kaestner (individual(s) name),
known to me to be the person(s) who executed this protest, and acknowledged to me that
he/she executed the same for the purposes therein stated.

Subscribed to and sworn by me this 19 day of March, 2024.

Jennie L Urevich
Notary Public

My Commission Expires:
7/24/2027



PROTEST TO APPLICATION

JEFF KAESTNER, as owner of the real property
(print or type name of person signing protest)

3990 SE Doc Henry Rd. L.S. Mo., hereby protests the
(address or legal description of person signing protest)

Ovation - Residential Mixed-Use Development rezoning & preliminary development for the property
(rezoning, special use permit, or preliminary development plan)

described in Application #PL2024025, 80-acre Residential Mixed Development, 130 Duplex units,
296 4-plex units, 300 multifamily apartment Residential Rezoning with Preliminary Development Plan
(description of application)

for the following reasons:

TRAFFIC SCHOOLS THEFT ZONING

Signatures: *Jeff M. Kaestner*

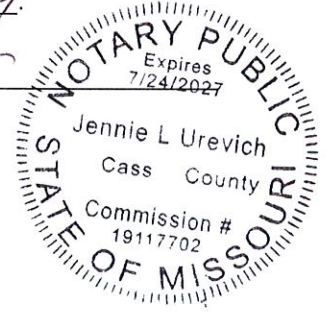
State of Missouri
County of Jackson

On this 19 day of March in the year 2024, before me,
Jennie Urevich (notary name), a Notary Public in and for said state,
personally appeared JEFF KAESTNER (individual(s) name),
known to me to be the person(s) who executed this protest, and acknowledged to me that
he/she executed the same for the purposes therein stated.

Subscribed to and sworn by me this 19 day of March, 2024.

Jennie Urevich
Notary Public

My Commission Expires:
7/24/2027



PROTEST TO APPLICATION

Jim and Jolene Hallam, as owner of the real property
(print or type name of person signing protest)

3996 SE Doc Henry Rd, Lee's Summit, Mo 64082, hereby protests the
(address or legal description of person signing protest)

Ovation - Residential Mixed-Use Development rezoning & preliminary development for the property
(rezoning, special use permit, or preliminary development plan)

described in Application #PL2024025, 80-acre Residential Mixed Development, 130 Duplex units, 296 4-plex units, 300 multifamily apartment Residential Rezoning with Preliminary Development Plan
(description of application)

for the following reasons:

Density, traffic concerns, lack of infrastructure.

Signatures:

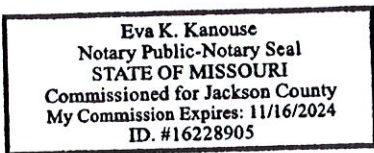
[Handwritten Signature]
Jolene Hallam

State of Missouri
County of Jackson

On this 20 day of March in the year 2024, before me,
Eva K Kanouse (notary name), a Notary Public in and for said state,
personally appeared Jim and Jolene Hallam (individual(s) name),
known to me to be the person(s) who executed this protest, and acknowledged to me that
he/she executed the same for the purposes therein stated.

Subscribed to and sworn by me this 20 day of March, 2024.

[Handwritten Signature]
Notary Public



My Commission Expires:
11/16/2024

PROTEST TO APPLICATION

Jim and Tolene Hallam, as owner of the real property
(print or type name of person signing protest)

4000 SE Doc Henry Rd. Lee's Summit Mo 64082, hereby protests the
(address or legal description of person signing protest)

Ovation - Residential Mixed-Use Development rezoning & preliminary development for the property
(rezoning, special use permit, or preliminary development plan)

described in Application #PL2024025, 80-acre Residential Mixed Development, 130 Duplex units,
296 4-plex units, 300 multifamily apartment Residential Rezoning with Preliminary Development Plan
(description of application)

for the following reasons:

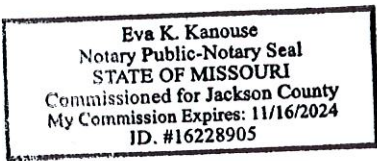
Density, traffic concerns, lack of
infrastructure

Signatures: [Signature]
[Signature]

State of Missouri
County of Jackson

On this 20 day of March in the year 2024, before me,
Eva K. Kanouse (notary name), a Notary Public in and for said state,
personally appeared Jim and Tolene Hallam (individual(s) name),
known to me to be the person(s) who executed this protest, and acknowledged to me that
he/she executed the same for the purposes therein stated.

Subscribed to and sworn by me this 20 day of March, 2024.
Eva K Kanouse



Notary Public

My Commission Expires:
11/16/2024

PROTEST TO APPLICATION

Greg and Kathy Talbot, as owner of the real property
(print or type name of person signing protest)

4050 SE Doc Henry Rd LS, MO 64082, hereby protests the
(address or legal description of person signing protest)

Ovation - Residential Mixed-Use Development rezoning & preliminary development for the property
(rezoning, special use permit, or preliminary development plan)

described in Application #PL2024025, 80-acre Residential Mixed Development, 130 Duplex units,
296 4-plex units, 300 multifamily apartment Residential Rezoning with Preliminary Development Plan
(description of application)

for the following reasons:

100% Rental Units
4 Plex & Duplex next to Ag & Single Family

Signatures: Jessy Talbot
Kathy Talbot

State of Missouri
County of Jackson

On this 20th day of March in the year 2024, before me,

JENNIE UREVICH (notary name), a Notary Public in and for said state,
personally appeared GREG AND KATHY TALBOT (individual(s) name),
known to me to be the person(s) who executed this protest, and acknowledged to me that
he/she executed the same for the purposes therein stated.

Subscribed to and sworn by me this 20 day of MARCH, 2024
Jennie L Urevich
Notary Public

My Commission Expires:
7/24/2027

