

**From:** host@cityofls.net  
**Sent:** Wednesday, March 06, 2013 11:52 AM  
**To:** Julie Pryor; Jina Bellamy  
**Subject:** Form submission

The following committee interest information was submitted through cityofls.

Name: Cynda Rader

Address: 1508 NE Woodland Shores Place  
Lee's Summit MO 64086

Email: [cyndasells@gmail.com](mailto:cyndasells@gmail.com)

Phone: 816-365-9807

Council District: District 4

How many years a resident: 36

High School: Van Horn

College: Longview

Employment:Realtor

Position: Broker/Owner

Why interested: I would like to continue serving the community in some fashion. I am very involved with KCRAR (Board of Realtors)as a Region Director and Government Affairs for Lee's Summit which deals with reporting on the state of our city and events that will impact real estate and the citizens. My career as a Realtor has included a heavy involvement in new construction and at one time I was active with planning and zoning and the HBA of Lee's Summit. I was a builder/developer myself between 1994 and 2005. I believe I have a good working knowledge and expertise to help the committee make the right decisions that would impact the citizens and tax payers of the city of Lee's Summit. Thank you for the opportunity to serve.

Other participation: See above.

Interested in serving on: Planning Commission

Other interests: